

PRODUCT: LIGHT WEIGHT BODY FILLER

PRODUCT CODE: PP 270

DESCRIPTION: It is a polyester-based super soft filler which is two-component, highly filled, very easy to apply, nonstaining and that allows very easy sanding. It can be used all metal and wooden surfaces on different industrial areas on succesfully (Auto, construction, marine, transport etc). Because of the density, it is a light weighting product.

PRODUCT USAGE: Ready to use after mixing with %2-3 ratio BPO hardener at 25°C(77 °F), should be used in 5-6 minutes and becomes ready to sand in 30-45 minutes.

APPROVED SUBSTRATES:



- ✓ Auto Cowling
- ✓ DKP Surfaces
- ✓ FRP / GRP / CTP
- ✓ Old Cured Painted Surfaces
- ✓ All Kind of Bare Metal
- ✓ Wood Surfaces
- ✓ Galvanized Steel
- ✓ Aluminium Surfaces
- ✓ Steel Surfaces

NOTE: Do not apply to TPA finishes and 1K wash primers.

PREPARATION:



First to starting any sanding work, thoroughly degrease with Surface Cleaning Thinner;

Steel Surfaces; Remove all traces of rust and abrade thoroughly until a clean surface is achieved, sand with P120-P180 grit sandpaper.

DKP Surfaces; Degrease and abrade with P80-P150 grit sandpaper.

Galvanized Steel; Degrease and abrade with P150-P220 grit sandpaper.

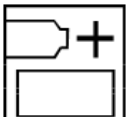
Aluminium Surface; Degrease and abrade with P180-P240 grit sandpaper or fine matting hand / machines pad.

Old Cured Painted Surfaces; Sand to old cured painted surface with P120-P180 and feather edge with P180-P220 grit sandpaper (depending on surfaces).

Polyester (Composite) Surfaces; Clean with warm water, degrease and abrade with P150-P220 grit sandpaper.

Remove dust with compressed air after sanding, then degrease again before application of primer.

MIXING:



100 parts by weight of **LIGHT WEIGHT BODY FILLER**
2-3 parts of weight of **BODY FILLER Hardener (BPO)**

Mix well Body Filler and Hardener before use

Do not use hardener more than 3%. Do not add more hardener as this will shorten the pot life. Too much hardener will not speed up the drying. Stir thoroughly until achieving homogenous paste. Be careful not to create air inclusions.

Mix only quantity that can be applied/used within 5-8 mins to avoid wastage.

