

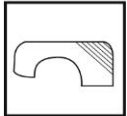


PRODUCT: **MICRO FIBER GLASS PUTTY (SHORT HAIR)**
PRODUCT CODE: **PP 250**

DESCRIPTION: It is a glass fiber reinforced filler. It has flexible structure because of its special polyester resin content. Because of the short glass fiber supplements it is more elastic than the normal fiber. It is easy applicable to wide surfaces because of its soft and easy sandability. It has strong adhesion characteristics.

PRODUCT USAGE: After mixing with 2-3% ratio BPO hardener at (20 °C(68 °F)), should be used in 5-8 minutes and becomes ready to sand in 35-40 minutes.

APPROVED SUBSTRATES:



- ✓ Aluminium Surfaces
- ✓ SMC
- ✓ FRP / GRP / CTP
- ✓ Old Cured Painted Surfaces
- ✓ All Kind of Bare Metal
- ✓ FRP Surfaces
- ✓ Galvanized Steel
- ✓ Steel Surfaces

NOTE: Do not apply to TPA finishes and 1K wash primers.

PREPARATION:



First to starting any sanding work, thoroughly degrease with Surface Cleaning Thinner;

Steel Surfaces; Remove all traces of rust and abrade thoroughly until a clean surface is achieved, sand with P120-P180 grit sandpaper.

DKP Surfaces; Degrease and abrade with P80-P150 grit sandpaper.

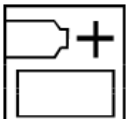
Galvanized Steel; Degrease and abrade with P150-P220 grit sandpaper

Old Cured Painted Surfaces; Sand to old cured painted surface with P120-P180 and feather edge with P180-P220 grit sandpaper (depending on surfaces).

Polyester (Composite) Surfaces; Clean with warm water, degrease and abrade with P150-P220 grit sandpaper.

Remove dust with compressed air after sanding, then degrease again before application of primer.

MIXING:



100 parts by weight of **MICRO FIBER GLASS PUTTY (SHORT HAIR)**
2-3 parts of weight of **Polyester Putty Hardener (BPO)**

Mix well Polyester Putty and Hardener before use.

Do not use hardener more than 3%. Do not add more hardener as this will shorten the pot life. Too much hardener will not speed up the drying. Stir thoroughly until achieving homogenous paste. Be careful not to create air inclusions.

Mix only quantity that can be applied/used within 5-8 mins to avoid wastage.

